

## Material

**Rolyan® Polyflex II®**

## Temperature

$\frac{1}{16}$ " (1.6mm) 160° to 170° F (70° to 75°C) water for 35 seconds  
 $\frac{3}{32}$ " (2.4mm) 160° to 170° F (70° to 75°C) water for 1 minute  
 $\frac{1}{8}$ " (3.2mm) 160° to 170° F (70° to 75°C) water for 1 minute



## Stretch

**Moderate resistance**

## Time

$\frac{1}{16}$ " (1.6mm) 1 to 2 minutes of working time  
 $\frac{3}{32}$ " (2.4mm) 2 to 3 minutes of working time  
 $\frac{1}{8}$ " (3.2mm) 4 to 6 minutes of working time

**LATEX  
FREE**